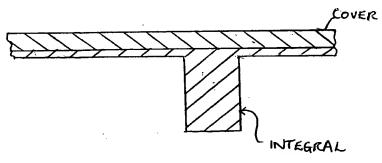


FIG 2



F16.3.

WEB + SUBSTRATE

. Caper 6-8-80 0 vg